

Step 1: Determine the desired length of both the small and large radius that will be used to make up the arch.


Step 3: Using points $A$ and $B$ as centers, draw quarter arcs using the desired small radius.


Step 2: Draw out the spring line and use the length of the desired small radius to locate points $A$ and $B$.


Step 4A: To find point C, first subtract the length of the small radius from the length of the large radius.


Step 4B: Use that result to draw small arcs with points $A$ and $B$ as centers.


Step 5: Using point $C$ as a center, draw an arc using the large radius to close off the top of the arch.

