

Step 1: Draw out the spring line and a perpendicular height line at the spring line's midpoint.


Step 3: Find points $D$ and $E$, by drawing perpendicular lines from the chord midpoints. *See steps 3b and 3c on page 2 for variations.


Step 4: Using points $D$ and $E$ as centers, draw out arcs with a radius of $D B / E A$ to close of the arch.


Step 3b: If the perpendicular lines used to locate ponts $D$ and $E$ fall outside the endpoints, the spring line will need to be extended outside the arch. This is called a Lancet arch.

Step 3c: If the perpendicular lines used to locate points $D$ and $E$ intersect the spring line prior to crossing the height line, the centers must be located below the spring line. Their placement can be anywhere below point $F$. This is called a pointed segmental arch.

